

Work Order ID 74599

Monday, October 03, 2011 4:00:13 PM



Page 1

Item ID: D2021-101

Accept



Setup Start



Revision ID:

Item Name: Eyebolt

Stop



Start Date: 10/3/2011 Start Qty: 20.00



Cust Item ID:

Required Date: 10/5/2011 Req'd Qty: 20.00



Customer:

Reference:

Approvals:

Process Plan:

[Signature]

Date: 11-10-04

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

100

0.00



Small Eab

Memo

0.00

Small Fab

1-Drill as per Dwg

2-Deburr

3-Touch-up with epoxy primer per Dwg

S 20 *FF* 12-02-14

110

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

Sr/2/2/15

cuty
(K20)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Page 2

Item ID: D2021-101

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Setup Start



Revision ID:

Stop



Item Name: Eyebolt

Start Date: 10/3/2011 Start Qty: 20.00



Cust Item ID:

Required Date: 10/5/2011 Req'd Qty: 20.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

Identify as per dwg & Stock Location: 4

0.00



Packaging

Memo

0.00

Packaging

12/2/11 200

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

12/2/11 200MF
12.02-16

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Picklist Print

Monday, October 03, 2011 4:00:21 PM

Page 1

Work Order ID: 74599

Parent Item: D2021-101

Parent Item Name: Eyebolt



Start Date: 10/3/2011

Required Date: 10/5/2011

Start Qty: 20.00

Required Qty: 20.00

Comments: IPP Rev:A New Issue 06-05-31 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN43B-7A EYEBOLT		Purchased	No			100	Each	10.0000	1	20			
											20	FF	12-02-14

Location

Loc Qty

Loc Code

ST362

10

115936

10

119449

20

W/O:		WORK ORDER CHANGES					
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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

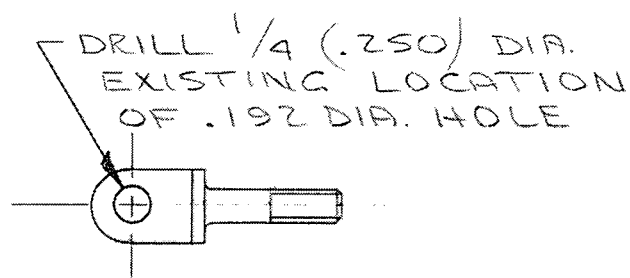
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NOTE: Date & initial all entries

RELEASED
97/04/22 05

74599

11-10-04



D2021-101

MAKE FROM AN43B-7A EYEBOLT
TOUCH-UP HOLE I.D. WITH EPOXY PRIMER

D2021

REVISION		THIS DRAWING IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE PERMISSION OF DART AERO.		RIVET CODE SHALL BE PER NAS 622		QTY REQUIRED		PART NO.		ITEM		DESCRIPTION		MATERIAL		SPEC. VENDOR	
DRAWN				BASIC CODE		DWR. DASH. NO.		CONTRACT NO.		DATE		CLIENT		TITLE		REV.	
APPROVED				DWR. DASH. NO.		LENGTH DASH. NO.		BRADLEY		90.08.15		EYEBOLT		D2021			
DESCRIPTION OF CHANGE		REQUIREMENTS - UNLESS OTHERWISE SPECIFIED		DWR. DASH. NO.		LENGTH DASH. NO.		BRADLEY		90.08.15		EYEBOLT		D2021			
		GENERAL		DWR. DASH. NO.		LENGTH DASH. NO.		BRADLEY		90.08.15		EYEBOLT		D2021			
		LIMITS		DWR. DASH. NO.		LENGTH DASH. NO.		BRADLEY		90.08.15		EYEBOLT		D2021			
		1. DIMENSIONS ARE IN INCHES		DWR. DASH. NO.		LENGTH DASH. NO.		BRADLEY		90.08.15		EYEBOLT		D2021			
		2. SURFACE FINISHES ARE:		DWR. DASH. NO.		LENGTH DASH. NO.		BRADLEY		90.08.15		EYEBOLT		D2021			
		3. REMOVE BURR EDGES 0.15 MAX		DWR. DASH. NO.		LENGTH DASH. NO.		BRADLEY		90.08.15		EYEBOLT		D2021			
		4. THREADS PER MIL. 2-7742		DWR. DASH. NO.		LENGTH DASH. NO.		BRADLEY		90.08.15		EYEBOLT		D2021			
		5. HOLE PER AND 10287		DWR. DASH. NO.		LENGTH DASH. NO.		BRADLEY		90.08.15		EYEBOLT		D2021			
		1. TOLERANCES -		DWR. DASH. NO.		LENGTH DASH. NO.		BRADLEY		90.08.15		EYEBOLT		D2021			
		2. ANGLES		DWR. DASH. NO.		LENGTH DASH. NO.		BRADLEY		90.08.15		EYEBOLT		D2021			
		3. PARALLELISM		DWR. DASH. NO.		LENGTH DASH. NO.		BRADLEY		90.08.15		EYEBOLT		D2021			
		4. ECCENTRICITY		DWR. DASH. NO.		LENGTH DASH. NO.		BRADLEY		90.08.15		EYEBOLT		D2021			
		5. SYMMETRY		DWR. DASH. NO.		LENGTH DASH. NO.		BRADLEY		90.08.15		EYEBOLT		D2021			
		6. ALL HOLE CENTER LINES 0.05		DWR. DASH. NO.		LENGTH DASH. NO.		BRADLEY		90.08.15		EYEBOLT		D2021			
		REPORT ALL DISCREPANCIES - DO NOT SCALE		DWR. DASH. NO.		LENGTH DASH. NO.		BRADLEY		90.08.15		EYEBOLT		D2021			

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